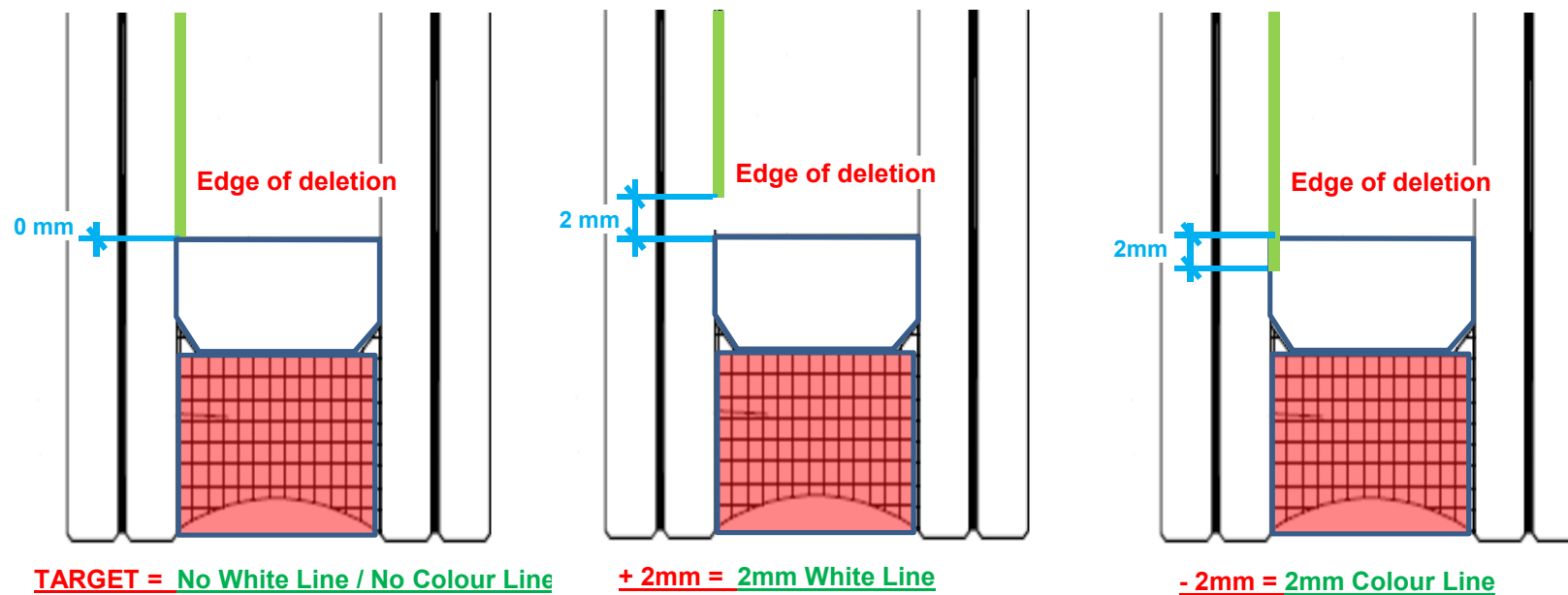


Standard

+/- 2mm White- / Coloured Line for IGU's with Silicon edge seal

In this case only for free-standing glass edges.

IGUs with a e.g. Polysulphide edge seal are generally 4-sided clamped, so the white-/coloured line topic is no issue.



For the corners up to 150 mm from the corners, these tolerances are not applicable.

Note: Sometimes the effects below can lead to a slightly thicker coloured-line, which exceed the described tolerances. This could be partial not continuous possible after production.

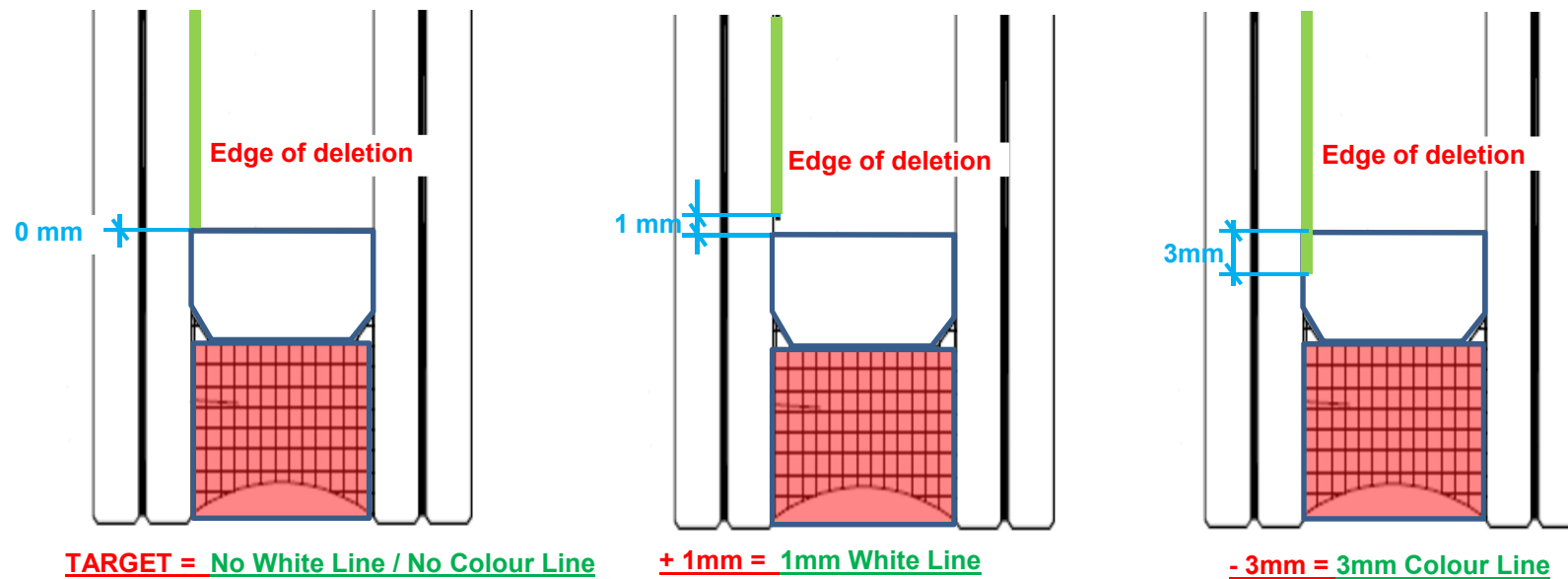
Further effects after installation on the width of the primary sealing by:

- temperature
- climatic loads
- wind loads
- pressing pressure of the glass bar

max. 1mm White Line / max. 3mm Coloured Line for IGU's
with Silicon edge seal

In this case only for free-standing glass edges.

IGUs with a e.g. Polysulphide edge seal are generally 4-sided clamped, so the white-/coloured line topic is no issue.



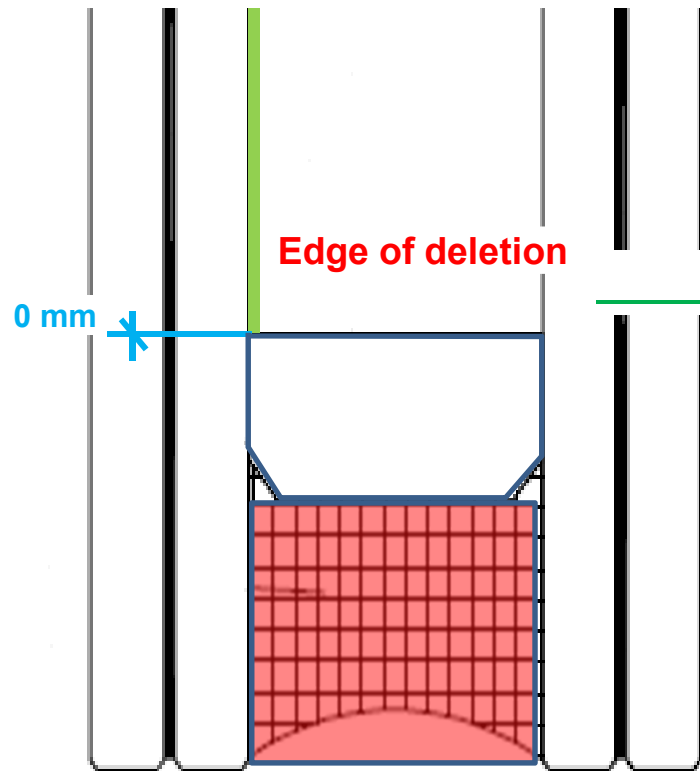
For the corners up to 150 mm from the corners, these tolerances are not applicable.

Note: Sometimes the effects below can lead to a slightly thicker coloured-line, which exceed the described tolerances. This could be partial not continuous possible **after production.**

Further effects after installation on the width of the primary sealing by:

- temperature
- climatic loads
- wind loads
- pressing pressure of the glass bar

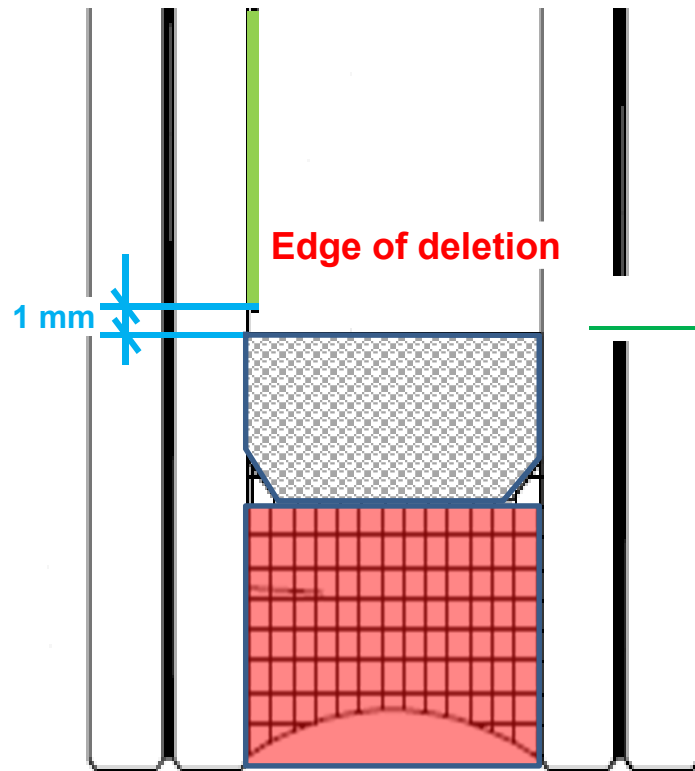
max. 1mm White Line / max. 3mm Coloured Line for IGU's with
Silicon edge seal



TARGET = No White Line / No Colour Line

For the corners up to 150 mm from the corners, these tolerances are not applicable.

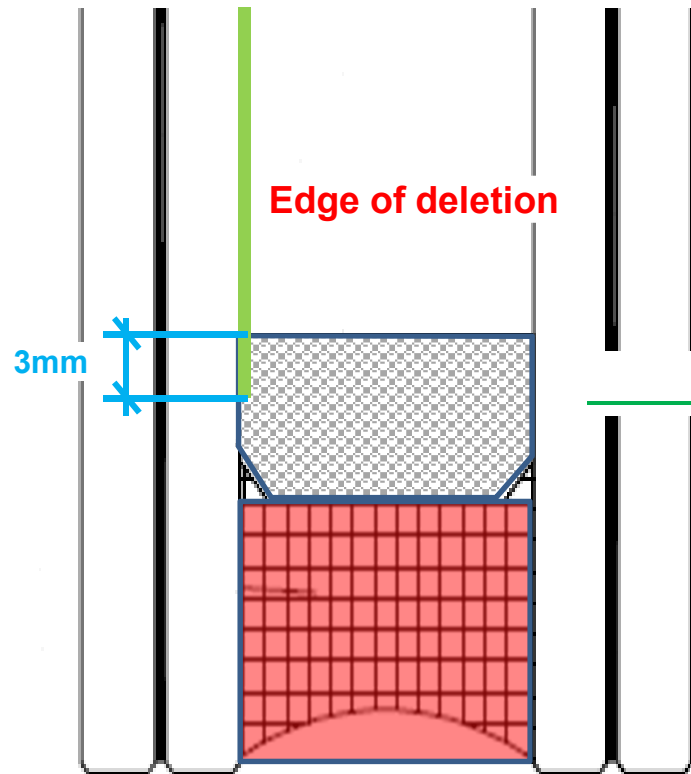
max. 1mm White Line / max. 3mm Coloured Line for IGU's with
Silicon edge seal



+ 1mm = 1mm White Line

For the corners up to 150 mm from the corners, these tolerances are not applicable.

max. 1mm White Line / max. 3mm Coloured Line for IGU's with Silicon edge seal



- 3mm = 3mm Coloured Line

For the corners up to 150 mm from the corners, these tolerances are not applicable.

Note: Sometimes the effects below can lead to a slightly thicker coloured-line, which exceed the described tolerances. This could be partial not continuous possible after production.

Further effects after installation on the width of the primary sealing by:

- temperature
- climatic loads
- wind loads
- pressing pressure of the glass bar